

5% Nafion™ Dispersion Solution DE520 CS type

Novachem Pty Ltd

Version No: 1.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 3

Initial Date: 11/06/2026

Revision Date: 11/06/2026

Print Date: 11/06/2026

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	5% Nafion™ Dispersion Solution DE520 CS type
Synonyms	Not Available
Proper shipping name	FLAMMABLE LIQUID, N.O.S. Propanol and Ethanol Solution
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	For research use only.
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Details of the manufacturer or importer of the safety data sheet

Registered company name	Novachem Pty Ltd	Novachem Pty Ltd
Address	25 Crissane Road, Heidelberg West Victoria 3081 Australia	25 Crissane Road, Heidelberg West Victoria 3081 Australia
Telephone	+61384151255	+61384151255
Fax	+61386250088	+61386250088
Website	www.novachem.com.au	www.novachem.com.au
Email	novachem@novachem.com.au	novachem@novachem.com.au

Emergency telephone number

Association / Organisation	Victorian Poisons Information Centre	Victorian Poisons Information Centre
Emergency telephone number(s)	13 11 26	13 11 26
Other emergency telephone number(s)	Not Available	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification ^[1]	Flammable Liquids Category 3, Acute Toxicity (Oral) Category 4, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H318	Causes serious eye damage.
H336	May cause drowsiness or dizziness.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
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P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
71-23-8	47	<u>n-propanol</u>
7732-18-5	44	<u>Water</u>
64-17-5	4	<u>ethanol</u>
31175-20-9	5	<u>Nafion</u>
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: - Immediately hold eyelids apart and flush the eye continuously with running water. - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. - Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. - Transport to hospital or doctor without delay. - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: - Immediately remove all contaminated clothing, including footwear. - Flush skin and hair with running water (and soap if available). - Seek medical attention in event of irritation.
Inhalation	- If fumes or combustion products are inhaled remove from contaminated area. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor, without delay.
Ingestion	IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. - For advice, contact a Poisons Information Centre or a doctor. - Urgent hospital treatment is likely to be needed. - In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. - If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. - If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means. - If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.

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- ▶ Oxygen and artificial respiration as needed.
- ▶ Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ▶ To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5]

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Acidosis may respond to hyperventilation and bicarbonate therapy.
- ▶ Haemodialysis might be considered in patients with severe intoxication.
- ▶ Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. Combustion products include: ▶ carbon dioxide (CO₂) ▶ other pyrolysis products typical of burning organic material.
HAZCHEM	●3Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive.

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- ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Avoid skin contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	▶ Store in original containers in approved flame-proof area. ▶ No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depression, basement or areas where vapours may be trapped. ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	Alcohols ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents. ▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen ▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-propanol	Propyl alcohol	200 ppm / 492 mg/m3	614 mg/m3 / 250 ppm	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	n-propanol	Propyl alcohol	200 ppm / 492 mg/m3	614 mg/m3 / 250 ppm	Not Available	Not Available
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available
Australia Workplace exposure limits for airborne contaminants (WEL list) (Effective from 1 December 2026) - Appendix A - Workplace Exposure Limits	ethanol	Ethyl alcohol	200 ppm / 380 mg/m3	1500 mg/m3 / 800 ppm	Not Available	Not Available

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles.[AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.
Skin protection	See Hand protection below
Hands/feet protection	▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.

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Body protection	See Other protection below
Other protection	▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
NEOPRENE	A
NITRILE	A
NITRILE+PVC	A
BUTYL	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE/NATURAL	C
PE/EVAL/PE	C
PVC	C
TEFLON	C
VITON	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

If the amount of gas or particles in the air where you're breathing gets close to or goes over the safe limit, you need to wear a mask or respirator. The level of protection you get depends on the type of mask and filter you use. Here's a simple guide to what kind of mask you need based on how much the gas or particles exceed the safe limit: - If it's up to 5 times the safe limit, you can use a half-face mask with a basic filter or a powered air respirator. - If it's up to 25 times the safe limit, you should use an air-line mask or a full-face mask with a stronger filter. - If it's up to 50 times the safe limit, a full-face mask with an even stronger filter is needed. - If it's more than 50 times the safe limit, you need an air-line mask with continuous airflow. Different filters protect against different things, like organic vapors, acid gases, sulfur dioxide, agricultural chemicals, ammonia, mercury, nitrogen oxides, methyl bromide, and low boiling point organic compounds.

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Not Available	Physical state	Liquid	Relative density (Water = 1)	0.98
Odour	Not Available	Odour threshold	Not Available	Partition coefficient n-octanol / water	Not Available
pH (as supplied)	Not Available	Auto-ignition temperature (°C)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available	Molecular weight (g/mol)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Taste	Not Available	Explosive properties	Not Available
Flash point (°C)	24	Oxidising properties	Not Available	Surface Tension (dyn/cm or	Not Available
Evaporation rate	Not Available				
Flammability	Flammable.				
Upper Explosive Limit (%)	Not Available				

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		mN/m)	
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	2
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	There is sufficient evidence to classify this material as acutely toxic.
b) Skin Irritation/Corrosion	Based on available data, the classification criteria are not met.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	Based on available data, the classification criteria are not met.
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	Based on available data, the classification criteria are not met.
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	Based on available data, the classification criteria are not met.
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness. Subjects unacclimatised to n-propanol exposure experienced mild irritation of the eyes, nose and throat at a concentration of 400 parts per million. Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. Inhalation hazard is increased at higher temperatures. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.						
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma. Ingestion of ethanol (ethyl alcohol, 'alcohol') may produce nausea, vomiting, bleeding from the digestive tract, abdominal pain, and diarrhoea. Effects on the body: <table border="1"> <thead> <tr> <th>Blood concentration</th><th>Effects</th></tr> </thead> <tbody> <tr> <td><1.5 g/L</td><td>Mild: impaired vision, co-ordination and reaction time; emotional instability</td></tr> <tr> <td>1.5-3.0 g/L</td><td>Moderate: Slurred speech, confusion, inco-ordination, emotional instability, disturbances in perception and senses, possible blackouts, and impaired objective performance in standardized tests. Possible double vision, flushing, fast heart rate, sweating and incontinence. Slow breathing may occur rarely and fast breathing may develop in cases of metabolic acidosis, low blood sugar and low blood potassium.</td></tr> </tbody> </table>	Blood concentration	Effects	<1.5 g/L	Mild: impaired vision, co-ordination and reaction time; emotional instability	1.5-3.0 g/L	Moderate: Slurred speech, confusion, inco-ordination, emotional instability, disturbances in perception and senses, possible blackouts, and impaired objective performance in standardized tests. Possible double vision, flushing, fast heart rate, sweating and incontinence. Slow breathing may occur rarely and fast breathing may develop in cases of metabolic acidosis, low blood sugar and low blood potassium.
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Skin Contact	The calculated human skin permeability coefficient for n-propanol by the U.S. Environment Protection Agency is 1.3×10^{-3} cm/hr. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material						

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	Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.																										
Eye	If applied to the eyes, this material causes severe eye damage. Direct contact of the eye with ethanol (alcohol) may cause an immediate stinging and burning sensation, with reflex closure of the lid, and a temporary, tearing injury to the cornea together with redness of the conjunctiva. Discomfort may last 2 days but usually the injury heals without treatment.																										
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. There is sufficient evidence to suggest that this material directly causes cancer in humans. Ample evidence exists that this material directly causes reduced fertility Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents. N-propanol is shown to cause dose dependent severe liver injury, malignant tumours (blood and liver cancers) and benign tumours in rats. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]																										
5% Nafion™ Dispersion Solution DE520 CS type	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Not Available</td><td>Not Available</td></tr> </table>	TOXICITY	IRRITATION	Not Available	Not Available																						
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n-propanol	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Dermal (rabbit) LD50: 5040 mg/kg^[2]</td><td>Eye (Rodent - rabbit): 20mg/24H - Moderate</td></tr> <tr> <td>Inhalation (Rat) LC50: >33.8 mg/l4h^[1]</td><td>Eye: adverse effect observed (irreversible damage)^[1]</td></tr> <tr> <td>Oral (Rat) LD50: 1870 mg/kg^[2]</td><td>Skin (Human): 100%/24H - Mild</td></tr> <tr> <td></td><td>Skin (Human): 100%/47H - Mild</td></tr> <tr> <td></td><td>Skin (Human): 60%/24H</td></tr> <tr> <td></td><td>Skin (Rodent - rabbit): 500mg - Mild</td></tr> <tr> <td></td><td>Skin: no adverse effect observed (not irritating)^[1]</td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: 5040 mg/kg ^[2]	Eye (Rodent - rabbit): 20mg/24H - Moderate	Inhalation (Rat) LC50: >33.8 mg/l4h ^[1]	Eye: adverse effect observed (irreversible damage) ^[1]	Oral (Rat) LD50: 1870 mg/kg ^[2]	Skin (Human): 100%/24H - Mild		Skin (Human): 100%/47H - Mild		Skin (Human): 60%/24H		Skin (Rodent - rabbit): 500mg - Mild		Skin: no adverse effect observed (not irritating) ^[1]										
TOXICITY	IRRITATION																										
Dermal (rabbit) LD50: 5040 mg/kg ^[2]	Eye (Rodent - rabbit): 20mg/24H - Moderate																										
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Oral (Rat) LD50: 1870 mg/kg ^[2]	Skin (Human): 100%/24H - Mild																										
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	Skin (Human): 60%/24H																										
	Skin (Rodent - rabbit): 500mg - Mild																										
	Skin: no adverse effect observed (not irritating) ^[1]																										
Water	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Oral (Rat) LD50: >90000 mg/kg^[2]</td><td>Not Available</td></tr> </table>	TOXICITY	IRRITATION	Oral (Rat) LD50: >90000 mg/kg ^[2]	Not Available																						
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ethanol	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Dermal (rabbit) LD50: 17100 mg/kg^[1]</td><td>Eye (Rodent - rabbit): 0.1mL</td></tr> <tr> <td>Inhalation (Rat) LC50: 64000 ppm4h^[2]</td><td>Eye (Rodent - rabbit): 100mg/4S - Moderate</td></tr> <tr> <td>Oral (Rat) LD50: 7060 mg/kg^[2]</td><td>Eye (Rodent - rabbit): 100uL - Moderate</td></tr> <tr> <td></td><td>Eye (Rodent - rabbit): 500mg - Severe</td></tr> <tr> <td></td><td>Eye (Rodent - rabbit): 500mg/24H - Mild</td></tr> <tr> <td></td><td>Eye (Rodent - rabbit): 50pph/1H - Mild</td></tr> <tr> <td></td><td>Eye: adverse effect observed (irritating)^[1]</td></tr> <tr> <td></td><td>Eye: no adverse effect observed (not irritating)^[1]</td></tr> <tr> <td></td><td>Skin (Human): 70%/2D</td></tr> <tr> <td></td><td>Skin (Rodent - rabbit): 20mg/24H - Moderate</td></tr> <tr> <td></td><td>Skin (Rodent - rabbit): 400mg - Mild</td></tr> <tr> <td></td><td>Skin: no adverse effect observed (not irritating)^[1]</td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: 17100 mg/kg ^[1]	Eye (Rodent - rabbit): 0.1mL	Inhalation (Rat) LC50: 64000 ppm4h ^[2]	Eye (Rodent - rabbit): 100mg/4S - Moderate	Oral (Rat) LD50: 7060 mg/kg ^[2]	Eye (Rodent - rabbit): 100uL - Moderate		Eye (Rodent - rabbit): 500mg - Severe		Eye (Rodent - rabbit): 500mg/24H - Mild		Eye (Rodent - rabbit): 50pph/1H - Mild		Eye: adverse effect observed (irritating) ^[1]		Eye: no adverse effect observed (not irritating) ^[1]		Skin (Human): 70%/2D		Skin (Rodent - rabbit): 20mg/24H - Moderate		Skin (Rodent - rabbit): 400mg - Mild		Skin: no adverse effect observed (not irritating) ^[1]
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Not Available	Not Available																										

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

N-PROPANOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
NAFION	No significant acute toxicological data identified in literature search.
5% Nafion™ Dispersion Solution DE520 CS type & NAFION	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.
N-PROPANOL & ETHANOL	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓

Continued...

5% Nafion™ Dispersion Solution DE520 CS type

Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

5% Nafion™ Dispersion Solution DE520 CS type	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
n-propanol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	3200-5600mg/L	4
	EC50	48h	Crustacea	3339-3977mg/l	4
	NOEC(ECx)	504h	Crustacea	68.3mg/l	2
	EC50	96h	Algae or other aquatic plants	4480mg/L	4
	LC50	96h	Fish	3000-4000mg/L	4
Water	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
ethanol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	275mg/l	2
	EC50	48h	Crustacea	2mg/L	4
	EC50	96h	Algae or other aquatic plants	<0.001mg/L	4
	EC50(ECx)	96h	Algae or other aquatic plants	<0.001mg/L	4
	LC50	96h	Fish	42mg/L	4
Nafion	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data				

For Ethanol:

log Kow: -0.31 to -0.32;

Koc 1: Estimated BCF= 3;

Half-life (hr) air: 144;

Half-life (hr) H2O surface water: 144;

Henry's atm m3 /mol: 6.29E-06;

BOD 5 if unstated: 0.93-1.67,63%

COD: 1.99-2.11,97%;

ThOD : 2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process.

For n-Propanol: log Kow: 0.25-0.34;

Half-life (hr) air: 6.7;

Half-life (hr) H2O surface water: 6.5;

Henry's atm m3 /mol: 6.85E-06;

BOD 5: 1.43-1.6 g O2/g;

BOD 20: <2 g O2/g;

COD : 91%;

ThOD : 1.8 g;

O2/gBCF: 0.7.

Aquatic Fate: High biochemical oxygen demand and a potential to cause oxygen depletion in aqueous systems, a low potential to affect aquatic organisms, a low potential to affect secondary waste treatment microbial metabolism. n-Propanol is expected to biodegrade and is not expected to persist for long periods in aquatic environments. When diluted with a large amount of water, n-propanol is not expected to have a significant impact.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-propanol	LOW	LOW
Water	LOW	LOW
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
n-propanol	LOW (LogKOW = 0.25)
Water	LOW (LogKOW = -1.38)

Continued...

5% Nafion™ Dispersion Solution DE520 CS type

Ingredient	Bioaccumulation
ethanol	LOW (LogKOW = -0.31)

Mobility in soil

Ingredient	Mobility
n-propanol	HIGH (Log KOC = 1.325)
ethanol	HIGH (Log KOC = 1)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible. Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. - Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: - Reduction - Reuse - Recycling - Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Where in doubt contact the responsible authority. - Recycle wherever possible. - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. - Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). - Decontaminate empty containers.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	●3Y

Land transport (ADG)

14.1. UN number or ID number	1993				
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. Propanol and Ethanol Solution				
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subsidiary Hazard</td><td>Not Applicable</td></tr> </table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	III				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>223 274</td></tr> <tr> <td>Limited quantity</td><td>5 L</td></tr> </table>	Special provisions	223 274	Limited quantity	5 L
Special provisions	223 274				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	1993						
14.2. UN proper shipping name	Flammable liquid, n.o.s. * Propanol and Ethanol Solution						
14.3. Transport hazard class(es)	<table> <tr> <td>ICAO/IATA Class</td><td>3</td></tr> <tr> <td>ICAO / IATA Subsidiary Hazard</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>3L</td></tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subsidiary Hazard	Not Applicable	ERG Code	3L
ICAO/IATA Class	3						
ICAO / IATA Subsidiary Hazard	Not Applicable						
ERG Code	3L						
14.4. Packing group	III						
14.5. Environmental hazard	Not Applicable						
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>A3</td></tr> <tr> <td>Cargo Only Packing Instructions</td><td>366</td></tr> </table>	Special provisions	A3	Cargo Only Packing Instructions	366		
Special provisions	A3						
Cargo Only Packing Instructions	366						

Continued...

5% Nafion™ Dispersion Solution DE520 CS type

Cargo Only Maximum Qty / Pack	220 L
Passenger and Cargo Packing Instructions	355
Passenger and Cargo Maximum Qty / Pack	60 L
Passenger and Cargo Limited Quantity Packing Instructions	Y344
Passenger and Cargo Limited Maximum Qty / Pack	10 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1993
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. Propanol and Ethanol Solution
14.3. Transport hazard class(es)	IMDG Class 3 IMDG Subsidiary Hazard Not Applicable
14.4. Packing group	III
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	EMS Number F-E, S-E Special provisions 223 274 955 Limited Quantities 5 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
n-propanol	Not Applicable
Water	Not Applicable
ethanol	Not Applicable
Nafion	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
n-propanol	Not Applicable
Water	Not Applicable
ethanol	Not Applicable
Nafion	Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

n-propanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)

Water is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

ethanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)

Nafion is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (Nafion)
Canada - DSL	No (Nafion)
Canada - NDSL	No (n-propanol; Water; ethanol)
China - IECSC	Yes

Continued...

5% Nafion™ Dispersion Solution DE520 CS type

National Inventory	Status
Europe - EINEC / ELINCS / NLP	No (Nafion)
Japan - ENCS	No (Nafion)
Korea - KECI	Yes
New Zealand - NZIoC	No (Nafion)
Philippines - PICCS	No (Nafion)
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	No (Nafion)
Vietnam - NCI	Yes
Russia - FBEPH	No (Nafion)
UAE - Control List (Banned/Restricted Substances)	No (n-propanol; Water; ethanol; Nafion)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	11/06/2026
Initial Date	11/06/2026

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC – TWA: Permissible Concentration-Time Weighted Average
- ▶ PC – STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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