

Group 1,2 - Synthetic Distillation Standard

Novachem Pty Ltd

Version No: 1.1
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 09/09/2020
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S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Group 1,2 - Synthetic Distillation Standard
Synonyms	Not Available
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains n-hexane and toluene)
Other means of identification	ASTM-P-126-01

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Laboratory Chemical Reference Material
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Details of the supplier of the safety data sheet

Registered company name	Novachem Pty Ltd
Address	25 Crissane Road, Heidelberg West Victoria 3081 Australia
Telephone	+61384151255
Fax	+61386250088
Website	www.novachem.com.au
Email	novachem@novachem.com.au

Emergency telephone number

Association / Organisation	Victorian Poisons Information Centre
Emergency telephone numbers	13 11 26
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max	
Flammability	3		0 = Minimum 1 = Low 2 = Moderate 3 = High 4 = Extreme
Toxicity	2		
Body Contact	2		
Reactivity	0		
Chronic	4		

Poisons Schedule	Not Applicable
Classification [1]	Eye Irritation Category 2A, Carcinogenicity Category 1B, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 2, Acute Aquatic Hazard Category 1, Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Chronic Aquatic Hazard Category 1, Aspiration Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Group 1,2 - Synthetic Distillation Standard

Hazard statement(s)

H319	Causes serious eye irritation.
H350	May cause cancer.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure. (Kidneys)
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H410	Very toxic to aquatic life with long lasting effects.
H304	May be fatal if swallowed and enters airways.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe mist/vapours/spray.
P271	Use in a well-ventilated area.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P321	Specific treatment (see advice on this label).
P331	Do NOT induce vomiting.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
109-66-0	5.5	<u>n-pentane</u>
110-54-3	12.2	<u>n-hexane</u>
110-82-7	14.8	<u>cyclohexane</u>
142-82-5	21.7	<u>n-heptane</u>
108-88-3	13	<u>toluene</u>
1330-20-7	11.4	<u>xylylene</u>
91-17-8	11.5	<u>decahydronaphthalene</u>
98-82-8	9.7	<u>cumene</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.

Group 1,2 - Synthetic Distillation Standard

	<ul style="list-style-type: none"> ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ < 50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine 2 mg/min	End of shift Last 4 hrs of shift	

SECTION 5 Firefighting measures**Extinguishing media****Special hazards arising from the substrate or mixture**

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. <p>Combustion products include: carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. May emit clouds of acrid smoke</p>
HAZCHEM	+3YE

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by all means available, spillage from entering drains or water courses.

Group 1,2 - Synthetic Distillation Standard

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

<p>Safe handling</p>	<p>The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.</p> <p>Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur.</p> <ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. <p>Contains low boiling substance:</p> <p>Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> ▶ Check for bulging containers. ▶ Vent periodically ▶ Always release caps or seals slowly to ensure slow dissipation of vapours ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ▶ Avoid splash filling. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
<p>Other information</p>	<ul style="list-style-type: none"> ▶ Store in original containers in approved flame-proof area. ▶ No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

<p>Suitable container</p>	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
<p>Storage incompatibility</p>	<p>For cumene:</p> <ul style="list-style-type: none"> ▶ reacts violently with strong acids, strong oxidisers, chlorosulfonic acid, nitric acid, oleum, oxygen ▶ unless inhibited can form unstable peroxides ▶ prolonged exposure to air forms the highly reactive oxidiser, cumyl hydroperoxide ▶ attacks rubber ▶ may generate electrostatic charges due to low conductivity <p>Toluene:</p> <ul style="list-style-type: none"> ▶ reacts violently with strong oxidisers, bromine, bromine trifluoride, chlorine, hydrochloric acid/ sulfuric acid mixture, 1,3-dichloro-5,5-dimethyl-2,4-imidazolidindione, dinitrogen tetraoxide, fluorine, concentrated nitric acid, nitrogen dioxide, silver chloride, sulfur dichloride, uranium fluoride, vinyl acetate ▶ forms explosive mixtures with strong acids, strong oxidisers, silver perchlorate, tetranitromethane ▶ is incompatible with bis-toluenediazo oxide ▶ attacks some plastics, rubber and coatings ▶ may generate electrostatic charges, due to low conductivity, on flow or agitation. ▶ Decahydronaphthalenes react with strong oxidisers and may cause fire or explosion <p>Xylenes:</p> <ul style="list-style-type: none"> ▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride ▶ attack some plastics, rubber and coatings ▶ may generate electrostatic charges on flow or agitation due to low conductivity. ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds. <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. <p>Cyclohexane</p> <ul style="list-style-type: none"> ▶ reacts violently with strong oxidisers, nitrogen tetraoxide ▶ may generate electrostatic charges, due to low conductivity, following flow or agitation <p>n-Pentane</p> <ul style="list-style-type: none"> ▶ reacts violently with strong oxidisers ▶ attacks some plastics, rubber and coatings ▶ may generate static charges o flow or agitation, due to low conductivity

SECTION 8 Exposure controls / personal protection

Group 1,2 - Synthetic Distillation Standard

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-pentane	Pentane	600 ppm / 1770 mg/m ³	2210 mg/m ³ / 750 ppm	Not Available	Not Available
Australia Exposure Standards	n-hexane	Hexane (n-Hexane)	20 ppm / 72 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	cyclohexane	Cyclohexane	100 ppm / 350 mg/m ³	1050 mg/m ³ / 300 ppm	Not Available	Not Available
Australia Exposure Standards	n-heptane	Heptane (n-Heptane)	400 ppm / 1640 mg/m ³	2050 mg/m ³ / 500 ppm	Not Available	Not Available
Australia Exposure Standards	toluene	Toluene	50 ppm / 191 mg/m ³	574 mg/m ³ / 150 ppm	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m ³	655 mg/m ³ / 150 ppm	Not Available	Not Available
Australia Exposure Standards	cumene	Cumene	25 ppm / 125 mg/m ³	375 mg/m ³ / 75 ppm	Not Available	Not Available

Emergency Limits


Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
n-pentane	Pentane, n-	3000* ppm	33000*** ppm	200000*** ppm
n-hexane	Hexane	260 ppm	Not Available	Not Available
cyclohexane	Cyclohexane	300 ppm	1700* ppm	10000** ppm
n-heptane	Heptane	500 ppm	830 ppm	5000* ppm
toluene	Toluene	Not Available	Not Available	Not Available
xylene	Xylenes	Not Available	Not Available	Not Available
decahydronaphthalene	Decahydronaphthalene, includes -cis (493-01-6) and -trans (493-02-7) isomers	2.4 ppm	27 ppm	31 ppm
cumene	Cumene; (Isopropyl benzene)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
n-pentane	1,500 ppm	Not Available
n-hexane	1,100 ppm	Not Available
cyclohexane	1,300 ppm	Not Available
n-heptane	750 ppm	Not Available
toluene	500 ppm	Not Available
xylene	900 ppm	Not Available
decahydronaphthalene	Not Available	Not Available
cumene	900 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
decahydronaphthalene	E	≤ 0.1 ppm
Notes:	<i>Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.</i>	

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]

Group 1,2 - Synthetic Distillation Standard

- ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]
- ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
- ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Group 1,2 - Synthetic Distillation Standard

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C
VITON	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear, colourless liquid		
Physical state	Liquid	Relative density (Water = 1)	0.8

Group 1,2 - Synthetic Distillation Standard

Odour	Characteristic	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	46-204	Molecular weight (g/mol)	Not Available
Flash point (°C)	<20	Taste	Not Available
Evaporation rate	>1 Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	21.37	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Inhalation, by humans, of 1000 parts per million (0.1%) heptanes for 6 minutes was associated with slight dizziness; inhalation of higher concentrations for shorter periods, resulted in vertigo and inco-ordination, and hilarity. Central nervous system involvement occurs very early, even before mucous membrane irritation. Animal testing showed exposure to 1.5-2% for 30 minutes may be fatal. Brief exposure (4 minutes) to 0.5% caused nausea, loss of appetite, and a "gasoline taste" that persisted for several hours after exposure ended.</p> <p>Symptoms of pentane inhalation exposure may include hyperactivity, numbness and a persistent taste of gasoline. Inhalation of high vapour concentrations may result in coughing, headache, mild depression, inco-ordination, blurred vision, confusion, loss of appetite, nausea, vomiting, irregular heartbeat and unconsciousness.</p> <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>Rabbits survived 8 hour exposures to cyclohexane at 18500 ppm but 26600 ppm was lethal after 1 hour exposure. A concentration of 12600 ppm produced severe weakness, unconsciousness, increased breathing and convulsions while 3330 ppm failed to elicit an effect. 300 ppm is reported to be irritating to human eyes and mucous membranes.</p> <p>Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.</p> <p>Xylene is a central nervous system depressant</p>
Ingestion	<p>There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p>

Group 1,2 - Synthetic Distillation Standard

	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. Ingestion of pentanes may result in nausea, vomiting, abdominal distension, diarrhoea, bleeding in the mucous membranes and suffocation leading to brain damage and death, while large doses may cause central nervous system depression and irregular heart rhythm. Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation.	
Skin Contact	This material can cause inflammation of the skin on contact in some persons. There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Symptoms of pentane exposure may include drying, cracking, itching, blistering, redness, pigmentation, swelling, burning and pain. Body absorption is not expected to be a significant route of entry because its boiling point is less than body temperature. Toxic effects may result from skin absorption Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Prolonged or repeated contact with n-heptane may cause irritation and skin inflammation with reddening and swelling.	
Eye	This material can cause eye irritation and damage in some persons. Eye-contact with the liquid pentanes may cause irritation of the eye and mucous membranes resulting in pain, drying, redness, swelling and excessive secretion of tears.	
Chronic	There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information. Ample evidence exists that this material directly causes reduced fertility Animal testing shows that decahydronaphthalene causes cancer of the kidney and may also cause tumours of the adrenal gland. Decalin may increase cancer of the liver and uterus in female mice; it may also cause non-tumour lesions of the kidney and liver. Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremities (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia. Chronic or repeated exposure to pentanes may cause lung inflammation, fluid in the lungs and nerve damage. It may manifest with dizziness, weight loss, anaemia, nervousness, pain in the limbs and numbness ("pins and needles sensation"). Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.	
Group 1,2 - Synthetic Distillation Standard	TOXICITY Not Available	IRRITATION Not Available
n-pentane	TOXICITY 130000 mg/kg ^[2] 90000 mg/kg ^[2] Inhalation (rat) LC50: 364 mg/l/4H ^[2] Oral (rat) LD50: >2000 mg/kg ^[1]	IRRITATION Not Available
n-hexane	TOXICITY 190 mg/kg ^[2] Inhalation (rat) LC50: 47945.232 mg/l/4H ^[2] Oral (mouse) LD50: =5000 mg/kg ^[2] Oral (rat) LD50: 15840 mg/kg ^[2] Oral (rat) LD50: 28710 mg/kg ^[2]	IRRITATION Eye(rabbit): 10 mg - mild
cyclohexane	TOXICITY Inhalation (rat) LC50: >9489.1605 mg/l/4H ^[2] Oral (rabbit) LD50: >5000 mg/kg ^[2] Oral (rat) LD50: >5000 mg/kg ^[2]	IRRITATION Eye: no adverse effect observed (not irritating) ^[1] Skin(rabbit): 1548 mg/48hr - mild Skin: adverse effect observed (irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
n-heptane	TOXICITY 1000 mg/kg ^[2] Inhalation (rat) LC50: 103 mg/l/4H ^[2]	IRRITATION Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
toluene	TOXICITY 100 mg/kg ^[2] 200 mg/kg ^[2] 50 mg/kg ^[2] Dermal (rabbit) LD50: 12124 mg/kg ^[2] Inhalation (rat) LC50: >6667.383825 mg/l/1hd ^[2]	IRRITATION Eye (rabbit): 2mg/24h - SEVERE Eye (rabbit):0.87 mg - mild Eye (rabbit):100 mg/30sec - mild Eye: adverse effect observed (irritating) ^[1] Skin (rabbit):20 mg/24h-moderate

Group 1,2 - Synthetic Distillation Standard

	Inhalation (rat) LC50: 49 mg/l/4H ^[2]	Skin (rabbit):500 mg - moderate
	Oral (rat) LD50: 636 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
xylene	TOXICITY	IRRITATION
	200 mg/kg ^[2]	Eye (human): 200 ppm irritant
	450 mg/kg ^[2]	Eye (rabbit): 5 mg/24h SEVERE
	50 mg/kg ^[2]	Eye (rabbit): 87 mg mild
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Inhalation (rat) LC50: 4994.295 mg/l/4h ^[2]	Skin (rabbit):500 mg/24h moderate
	Oral (mouse) LD50: 2119 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]
	Oral (rat) LD50: 3523-8700 mg/kg ^[2]	
decahydronaphthalene	TOXICITY	IRRITATION
	100 mg/kg ^[2]	Eye (rabbit): 500 mg (open)
	500 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Dermal (rabbit) LD50: 2000 mg/kg ^[2]	Skin (rabbit): 10 mg/24h - mild
	Dermal (rabbit) LD50: 5900 mg/kg ^[2]	Skin (rabbit): 100 mg/24h-moderate
	Inhalation (rat) LC50: 709.18989 mg/l/4H ^[2]	Skin: adverse effect observed (corrosive) ^[1]
Oral (rat) LD50: 4170 mg/kg ^[2]		
cumene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h mild
	Inhalation (rat) LC50: 39 mg/l/4H ^[2]	Eye (rabbit): 86 mg mild
		Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit): 10 mg/24h mild
	Skin (rabbit):100 mg/24h moderate	
	Skin: no adverse effect observed (not irritating) ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	
N-PENTANE	[GENIUM and CCINFO, V.W.&R.]	
N-HEXANE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.	
CYCLOHEXANE	Bacteria mutagen	
TOLUENE	For toluene: Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy. Exposure to inhalation at a concentration of 600 parts per million for 8 hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea.	
XYLENE	Reproductive effector in rats The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.	
DECAHYDRONAPHTHALENE	Tumorigenic/ carcinogenic by RTECS criteria	
CUMENE	Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. For aromatic terpenes: p-cymene and cumene have low toxic potential and are excreted in the urine. At very high doses in animal testing, inco-ordination, damage to the kidneys and lung inflammation, with decrease in thymus weight, occurred. This group of substances does not	

Group 1,2 - Synthetic Distillation Standard

seem to cause cancer, genetic damage or developmental toxicity and has low potential for reproductive toxicity.

Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen
[National Toxicology Program: U.S. Dep. of Health & Human Services 2002]

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

**TOLUENE & XYLENE &
DECAHYDRONAPHTHALENE
& CUMENE**

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Group 1,2 - Synthetic Distillation Standard	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
n-pentane	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	4.26mg/L	2
	EC50	48	Crustacea	2.7mg/L	2
	EC50	72	Algae or other aquatic plants	1.26mg/L	2
NOEC	72	Algae or other aquatic plants	4.549mg/L	2	
n-hexane	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	12.51mg/L	2
	EC50	48	Crustacea	21.85mg/L	2
	EC50	72	Algae or other aquatic plants	9.285mg/L	2
NOEL	72	Algae or other aquatic plants	2.077mg/L	2	
cyclohexane	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	4.53mg/L	2
	EC50	48	Crustacea	0.9mg/L	2
	EC50	96	Algae or other aquatic plants	2.17mg/L	2
	EC20	72	Algae or other aquatic plants	28mg/L	2
NOEC	72	Algae or other aquatic plants	0.952mg/L	2	
n-heptane	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	5.738mg/L	2
	EC50	48	Crustacea	0.64mg/L	2
	EC50	72	Algae or other aquatic plants	4.338mg/L	2
NOEC	504	Crustacea	0.17mg/L	2	
toluene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	5.5mg/L	2
	EC50	48	Crustacea	3.78mg/L	5
	EC50	96	Algae or other aquatic plants	13mg/L	2
NOEC	168	Crustacea	0.74mg/L	5	
xylene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	2.6mg/L	2
	EC50	48	Crustacea	1.8mg/L	2
	EC50	72	Algae or other aquatic plants	3.2mg/L	2
NOEC	73	Algae or other aquatic plants	0.44mg/L	2	

Group 1,2 - Synthetic Distillation Standard

decahydronaphthalene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48	Crustacea	0.286mg/L	2
	EC50	72	Algae or other aquatic plants	>2.2mg/L	2
	NOEC	96	Crustacea	0.026mg/L	2
cumene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	2.7mg/L	2
	EC50	48	Crustacea	0.6mg/L	2
	EC50	72	Algae or other aquatic plants	1.29mg/L	2
	NOEC	336	Crustacea	0.000006mg/L	5

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the oxygen transfer between the air and the water

Oils of any kind can cause:

- ▶ drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- ▶ lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are "semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus.

For n-Heptane: Log Kow: 4.66; Koc: 2400-8100; Half-life (hr) Air: 52.8; Half-life (hr) Surface Water: 2.9-312; Henry's atm m³/mol: 2.06; BOD 5 (if unstated): 1.92; COD: 0.06; BCF: 340-2000; Log BCF: 2.53-3.31.

Atmospheric Fate: Breakdown of n-heptane by sunlight is not expected to be an important fate process. If released to the atmosphere, n-heptane is expected to exist entirely in the vapor phase, in ambient air. Reactions hydroxyl radicals in the atmosphere have been shown to be important.

For n-Hexane: Log Kow: 3.17-3.94; Henry's Law Constant: 1.69 atm-m³ mol; Vapor Pressure: 150 mm Hg @ 25 C; Log Koc: 2.90 to 3.61. BOD 5, (if unstated): 2.21; COD: 0.04; ThOD: 3.52.

Atmospheric Fate: n-Hexane is not expected to be directly broken down by sunlight. The main atmospheric removal mechanism is through reactions with hydroxyl radicals, with an approximant half-life of 2.9 days.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m³/mol : 637-879; Henry's atm m³/mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated.

For Isopentane: Koc ~520; Henry's Law Constant: 1.4 atm-cu m/mole; Water Solubility: 48mg/L; Vapor pressure ~689 mm Hg.

Atmospheric Fate: Isopentane is expected to exist only as vapor in the atmosphere. Vapor-phase isopentane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 4 days.

Terrestrial Fate: Soil - Isopentane is expected to have low mobility in soil.

For Cyclohexanes: log Kow: 3.44; Water Solubility: 54.8 mg/L (25 C); Vapor Pressure: 97.6 mm Hg (25 C); Henry's Law Constant: 0.193 atm-m³/mole; Koc: 480; Half-life (hr) air: 6-52; Half-life (hr) H2O surface water: 2; ThOD: 3.42. BCF: 242.

Atmospheric Fate: In the atmosphere, cyclohexane will degrade by reaction with photochemically produced hydroxyl radicals (half-life 52 hours). Photodegradation occurs in about 6 hours in the presence of nitrogen oxides (photochemical smog conditions).

Environmental Fate: n-Pentane may be released into the environment through various waste streams as a result of its production and use as a general laboratory solvent, solvent for polymerization reactions, and as a raw material in the synthesis of olefins and other industrial chemicals.

Terrestrial Fate: If released to soil, n-pentane is expected to volatilize from moist and dry soil surfaces based upon its physico-chemical properties. Screening test results show that n-pentane may undergo biodegradation under aerobic conditions. Volatilization is primarily the dominant fate process of the compound.

For Toluene:

log Kow : 2.1-3;

log Koc : 1.12-2.85;

Koc : 37-260;

log Kom : 1.39-2.89;

Half-life (hr) air : 2.4-104;

Half-life (hr) H2O surface water : 5.55-528;

Half-life (hr) H2O ground : 168-2628;

Half-life (hr) soil : <48-240;

Henry's Pa m³/mol : 518-694;

Henry's atm m³/mol : 5.94;

E-03BOD 5 0.86-2.12, 5%COD - 0.7-2.52,21-27%;

ThOD - 3.13 ; BCF - 1.67-380;

log BCF - 0.22-3.28.

Atmospheric Fate: The majority of toluene evaporates to the atmosphere from the water and soil. The main degradation pathway for toluene in the atmosphere is reaction with photochemically produced hydroxyl radicals. The estimated atmospheric half life for toluene is about 13 hours.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-pentane	LOW	LOW
n-hexane	LOW	LOW

Continued...

Group 1,2 - Synthetic Distillation Standard

Ingredient	Persistence: Water/Soil	Persistence: Air
cyclohexane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.63 days)
n-heptane	LOW	LOW
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
decahydronaphthalene	HIGH	HIGH
cumene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
n-pentane	LOW (BCF = 2.35)
n-hexane	MEDIUM (LogKOW = 3.9)
cyclohexane	LOW (BCF = 242)
n-heptane	HIGH (LogKOW = 4.66)
toluene	LOW (BCF = 90)
xylene	MEDIUM (BCF = 740)
decahydronaphthalene	HIGH (BCF = 3050)
cumene	LOW (BCF = 35.5)

Mobility in soil

Ingredient	Mobility
n-pentane	LOW (KOC = 80.77)
n-hexane	LOW (KOC = 149)
cyclohexane	LOW (KOC = 165.5)
n-heptane	LOW (KOC = 274.7)
toluene	LOW (KOC = 268)
decahydronaphthalene	LOW (KOC = 1837)
cumene	LOW (KOC = 817.2)



SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	*3YE

Land transport (ADG)

UN number	1993
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Group 1,2 - Synthetic Distillation Standard

UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains n-hexane and toluene)	
Transport hazard class(es)	Class	3
	Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	274
	Limited quantity	1 L

Air transport (ICAO-IATA / DGR)

UN number	1993	
UN proper shipping name	Flammable liquid, n.o.s. * (contains n-hexane and toluene)	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3H
Packing group	II	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains n-hexane and toluene)	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number	F-E , S-E
	Special provisions	274
	Limited Quantities	1 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

n-pentane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)

n-hexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)
 Chemical Footprint Project - Chemicals of High Concern List

cyclohexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australian Inventory of Industrial Chemicals (AIIC)

Group 1,2 - Synthetic Distillation Standard

n-heptane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)

toluene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)
 Chemical Footprint Project - Chemicals of High Concern List
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
 Australian Inventory of Industrial Chemicals (AIIC)
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

decahydronaphthalene is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

cumene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
 Australian Inventory of Industrial Chemicals (AIIC)
 Chemical Footprint Project - Chemicals of High Concern List
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B : Possibly carcinogenic to humans

National Inventory Status

National Inventory	Status
Australia - AIIC	Yes
Australia Non-Industrial Use	No (n-pentane; n-hexane; cyclohexane; n-heptane; toluene; xylene; decahydronaphthalene; cumene)
Canada - DSL	Yes
Canada - NDSL	No (n-pentane; n-hexane; cyclohexane; n-heptane; toluene; xylene; decahydronaphthalene; cumene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	09/09/2020
Initial Date	09/09/2020

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level

Group 1,2 - Synthetic Distillation Standard

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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