

Furanic Compound Extraction Standard Novachem Pty Ltd

Version No: 1.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: **17/03/2023** Print Date: **17/03/2023** S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier	
Product name	Furanic Compound Extraction Standard
Synonyms	Not Available
Proper shipping name	ACETONITRILE
Other means of identification	D-5837-01

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Laboratory Chemical Reference Material

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Novachem Pty Ltd	Novachem Pty Ltd
Address	25 Crissane Road, Heidelberg West Victoria 3081 Australia	25 Crissane Road, Heidelberg West Victoria 3081 Australia
Telephone	+61384151255	+61384151255
Fax	+61386250088	+61386250088
Website	www.novachem.com.au	www.novachem.com.au
Email	novachem@novachem.com.au	novachem@novachem.com.au

Emergency telephone number

Association / Organisation	Victorian Poisons Information Centre	Victorian Poisons Information Centre
Emergency telephone numbers	13 11 26	13 11 26
Other emergency telephone numbers	Not Available	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification ^[1]	Serious Eye Damage/Eye Irritation Category 2A, Acute Toxicity (Dermal) Category 4, Flammable Liquids Category 2, Acute Toxicity (Inhalation) Category 4, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Carcinogenicity Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)







Signal word Dang

Hazard statement(s)

H319	Causes serious eye irritation.
H312	Harmful in contact with skin.
H225	Highly flammable liquid and vapour.
H332	Harmful if inhaled.
H302	Harmful if swallowed.

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H315	Causes skin irritation.
H350	May cause cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P271	Use only outdoors or in a well-ventilated area.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
1192-62-7	0.1	2-acetylfuran
98-01-1	0.1	furfural
98-00-0	0.1	furfuryl alcohol
67-47-0	0.1	5-(hydroxymethyl)furfural
620-02-0	0.1	5-methylfurfural
75-05-8	99.5	acetonitrile
Legend:	Classified by Chemwatch; 2. Classification drawn from C&L * EU IOELVs ava	awn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. ailable

SECTION 4 First aid measures

D

Ingestion

by the patient's condition.

Description of first aid measur	es
Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Puickly but gently, wipe material off skin with a dry, clean cloth. Immediately remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
	 IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated

should be provided. Further action will be the responsibility of the medical specialist.

If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS

If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.

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Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed

INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means

Indication of any immediate medical attention and special treatment needed

For cyanide intoxication (and for certain nitriles which produce cyanide ion)

- Signs symptoms of acute cyanide poisoning reflect cellular hypoxia and are often non-specific.
- Cyanosis may be a late finding.
- A bradycardic, hypertensive and tachypneic patient suggests poisoning especially if CNS and cardiovascular depression subsequently occurs.
- Immediate attention should be directed towards assisted ventilation, administration of 100% oxygen, insertion of intravenous lines and institution of cardiac monitoring
- Obtain an arterial blood gas immediately and correct any severe metabolic acidosis (pH below 7.15).
- Mildly symptomatic patients generally require supportive care alone. Nitrites should not be given indiscriminately in all cases of moderate to severe poisoning, they should be given in conjunction with thiosulfate. As a temporizing measure supply amyl nitrite perles (0.2ml inhaled 30 seconds every minute) until intravenous lines for sodium nitrite are established. 10 ml of a 3% solution is administered over 4 minutes to produce 20% methaemoglobin in adults. Follow directly with 50 ml of 25% sodium thiosulfate, at the same rate, IV. If symptoms reappear or persist within 1/2-1 hour, repeat nitrite and thiosulfate at 50% of initial dose. As the mode of action involves the metabolic conversion of the thiosulfate to thiocyanate, renal failure may enhance thiocyanate toxicity
- ▶ Methylene blue is not an antidote. [Ellenhorn and Barceloux: Medical Toxicology]

If amyl nitrite intervention is employed then Medical Treatment Kits should contain the following:

- One box containing one dozen amyl nitrite ampoules
- Two sterile ampoules of sodium nitrite solution (10 mL of a 3% solution in each)
- Two sterile ampoules of sodium thiosulfate solution (50 mL of a 25% solution in each)
- One 10 mL sterile syringe. One 50 mL sterile syringe. Two sterile intravenous needles. One tourniquet.
- One dozen gauze pads.
- Latex gloves
- A "Biohazard" bag for disposal of bloody/contaminated equipment.
- A set of cyanide instructions on first aid and medical treatment.
- Notes on the use of amvl nitrite:-
 - AN is highly volatile and flammable do not smoke or use around a source of ignition.
- If treating patient in a windy or draughty area provide some shelter or protection (shirt, wall, drum, cupped hand etc.) to prevent amyl nitrite vapour from being blown away. Keep ampoule upwind from the nose, the objective is to get amyl nitrite into the patients lungs.
- Rescuers should avoid AN inhalation to avoid becoming dizzy and losing competence.
- Lay the patient down. Since AN dilates blood vessels and lowers blood pressure, lying down will help keep patient conscious.
- DO NOT overuse excessive use might put the patient into shock. Experience at DuPont plants has not shown any serious after-effects from treatment with amyl nitrite.

ADDITIONAL NOTES:

Major medical treatment procedures may vary e.g. US (FDA method as recommended by DuPont) uses amyl nitrite as a methaemoglobin generator, followed by treatment with sodium nitrite and then sodium thiosulfate.

MODES OF ACTION: Amyl nitrite (AN) reacts with haemoglobin (HB) to form about 5% methaemoglobin (MHB). Sodium nitrite (NaNO2) reacts with haemoglobin to form approximately 20-30% methaemoglobin. Methaemoglobin attracts cyanide ions (CN) from tissue and binds with them to become cyanmethaemoglobin (CNMHB). Sodium thiosulfate (Na2S2O3) converts cyanmethaemoglobin to thiocyanate (HSCN) which is excreted by the kidneys. i.e. AN + HB = MHB NaNO2 + HB = MHB CN + MHB = CNMHB Na2S2O3 + CNMHB + O2 = HSCN

- The administration of the antidote salts is intravenous in normal saline, Ringers lactate or other available IV fluid.
- European practice may use 4-dimethylaminophenol (DMAP) as a methaemoglobin generator. Also hydroxycobalamin (Vitamin B12a) is used. Hydroxycobalamin works by reacting with cyanide to form cyanocobalamin (Vitamin B12) which is excreted in the urine.
- European and Australian NOHSC (ASCC) propose dicobalt edetate (Kelocyanor) as antidote. This acts by chelating cyanide to form stable cobalticyanide, which is excreted in the urine. In all cases hyperbaric therapy may increase the efficiency of a cyanide antidote kit.

SECTION 5 Firefighting measures

Extinguishing media

- ► Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.

Heating may cause expansion or decomposition leading to violent rupture of containers. Fire/Explosion Hazard Combustion products include:

carbon dioxide (CO2)

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material

May emit poisonous fumes.

HAZCHEM

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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Environmental hazard - contain spillage. Remove all ignition sources. **Minor Spills** ► Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. Environmental hazard - contain spillage. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by all means available, spillage from entering drains or water courses. ► DO NOT touch the spill material **Major Spills** For alkyl nitriles: For residue: Add alkaline hypochlorite solution to spill to produce cyanate. ► Neutralise liquid, and absorb with sawdust. Collect solid residues and seal in drums for disposal. Wash spill area with large quantities of water.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT allow clothing wet with material to stay in contact with skin
Other information	Storage of furfural (syn: 2-furaldehyde) in air for extended periods is not recommended because polymer formation, darkening of colour and increases in acidity can occur. Storage under an inert gas such as nitrogen is recommended. Violent polymerisation can occur upon contact with strong mineral acids, alkalis or at elevated temperatures. Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers.

Cc

	Store away from incompatible materials and foodstuff containers.
Conditions for safe storage, in	cluding any incompatibilities
Suitable container	 Glass container is suitable for laboratory quantities Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used. All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.
	For furfural: Strong acids or bases may cause polymerisation. Reacts violently with strong acids, alkalis, sodium bicarbonate. Incompatible with ammonia, aliphatic amines, alkanolamines. aromatic amines. Acetonitrile forms cyanide gas on contact with steam reacts violently with oxidisers such as chlorine, bromine, fluorine; with chlorosulfonic acid, oleum or sulfuric acid

Storage incompatibility

- is incompatible with water (especially if acid or alkaline), acids, caustics, nitrating agents, indium, nitrogen tetroxide, sulfur trioxide, iron(III) salts of perchlorate, nitrogen fluoride compounds
- attacks most rubber and plastics
- may accumulate electrical charges, causing ignition of vapours
- ▶ Contact with acids produces toxic fumes

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- Nitriles may polymerise in the presence of metals and some metal compounds.
- ▶ They are incompatible with acids; mixing nitriles with strong oxidising acids can lead to extremely violent reactions.
- ▶ Nitriles are generally incompatible with other oxidising agents such as peroxides and epoxides.
- The combination of bases and nitriles can produce hydrogen cyanide.
- The covalent cyano group is endothermic and many organic nitriles are reactive under certain conditions; N-cyano derivatives are reactive or unstable.
- The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation.
- Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds.

BRETHERICK L.: Handbook of Reactive Chemical Hazards

WARNING:

May decompose violently or explosively on contact with other substances.

- This substance, or one of its components, is one of the relatively few compounds which are described as "endothermic" i.e. heat is absorbed into the compound, rather than released from it, during its formation.
- The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation.
- Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds.
- Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	furfural	Furfural	2 ppm / 7.9 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	furfuryl alcohol	Furfuryl alcohol	10 ppm / 40 mg/m3	60 mg/m3 / 15 ppm	Not Available	Not Available
Australia Exposure Standards	acetonitrile	Acetonitrile	40 ppm / 67 mg/m3	101 mg/m3 / 60 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
furfural	Not Available	Not Available	Not Available
furfuryl alcohol	15 ppm	42 ppm	250 ppm
acetonitrile	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
2-acetylfuran	Not Available	Not Available
furfural	100 ppm	Not Available
furfuryl alcohol	75 ppm	Not Available
5-(hydroxymethyl)furfural	Not Available	Not Available
5-methylfurfural	Not Available	Not Available
acetonitrile	500 ppm	137 ppm

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
2-acetylfuran	E	≤ 0.01 mg/m³
5-(hydroxymethyl)furfural	E	≤ 0.01 mg/m³
5-methylfurfural	E	≤ 0.1 ppm

Notes

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Individual protection measures, such as personal protective equipment









Eve and face protection

- Safety glasses with side shields.
- ► Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

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Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Hands/feet protection The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice Personal hygiene is a key element of effective hand care. for acetonitrile: Butyl rubber, PVAL, Teflon, Saranex, Silvershield, Viton/ chlorobutyl are all highly resistant to permeation **Body protection** See Other protection below Figure 1 Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] Figure 2 Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same Other protection level with locations where direct exposure is likely. Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
BUTYL	A
BUTYL/NEOPRENE	А
PE/EVAL/PE	A
PVA	A
CPE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVC	С
SARANEX-23	С
TEFLON	С
VITON	С
VITON/NEOPRENE	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

 $\mbox{NOTE:}$ As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties Appearance Clear liquid Physical state Liquid Relative density (Water = 1) 0.785 Odour Pungent Partition coefficient n-octanol / water

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	Furanic Compound Extraction Sta	indard	
Odour threshold	Not Available	Auto-ignition temperature (°C)	523
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available

Odour threshold	Not Available	Auto-ignition temperature (°C)	523
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	-45.7	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	81.6	Molecular weight (g/mol)	Not Available
Flash point (°C)	2	Taste	Not Available
Evaporation rate	5.79 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	16	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	4.4	Volatile Component (%vol)	>99.9
Vapour pressure (kPa)	9.71	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	1.41	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Presence of elevated temperatures. Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

ntormation on toxicological et	lects
Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects. The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. There is strong evidence to suggest that this material can cause, if inhaled once, serious, irreversible damage of organs. Furfural vapours irritate the nose and throat. Low levels cause headache, throat itching and eye irritation. High concentrations may cause nausea, vomiting, unconsciousness and death. Other effects for inhaling furfural are as for swallowing. The smell of acetonitrile does not give enough warning of exposure. The gas is highly toxic, and inhaling it can cause loss of consciousness. There is strong evidence to suggest that this material, on a single contact with skin, can cause serious, irreversible damage of organs.
Ingestion	Severely toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 5 gram may be fatal or may produce serious damage to the health of the individual. Strong evidence exists that exposure to the material may cause irreversible damage (other than cancer, mutations and birth defects) following a single exposure by swallowing. Swallowing furfural (2-furaldehyde) may cause numbness of the tongue and mucous membranes of the mouth, loss of taste sense, difficulty in breathing, nausea, vomiting and severe headache. As little as 0.06 gram, if swallowed or otherwise absorbed, will cause severe headache. Nitrile poisoning exhibits similar symptoms to poisoning due to hydrogen cyanide. The substances irritate the eyes and skin, and are absorbed quickly and completely through the skin. Cyanide poisoning can cause increased saliva output, nausea without vomiting, anxiety, confusion, vertigo, dizziness, stiffness of the lower jaw, convulsions, spasm, paralysis, coma and irregular heartbeat, and stimulation of breathing followed by failure. Often the skin becomes cyanosed (blue-grey), and this is often delayed.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. There is strong evidence to suggest that this material, on a single contact with skin, can cause serious, irreversible damage of organs. The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Skin contact with the material may produce toxic effects; systemic effects may result following absorption.
Еуе	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.

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Chronic

2-ACETYLFURAN & FURFURAL

5-(HYDROXYMETHYL)FURFURAL

5-(HYDROXYMETHYL)FURFURAL

& FURFURYL ALCOHOL &

& 5-METHYLFURFURAL

2-ACETYLFURAN &

in literature search.

Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer.

Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.

There is sufficient evidence to suggest that this material directly causes cancer in humans.

hronic Chronic effects of furfural include eczema, allergic sensitisation and photosensitisation in certain individuals.

Repeated or prolonged skin contact may stain the skin yellow brown. Chronic airway or skin diseases are aggravated by long term exposure. Chronic exposure to cyanides and certain nitriles may result in interference to iodine uptake by thyroid gland and its consequent enlargement. This occurs following metabolic conversion of the cyanide moiety to thiocyanate.

Furanic Compound Extraction	TOXICITY	IRRITATION
Standard	Not Available	Not Available
	TOXICITY	IRRITATION
2-acetylfuran	Inhalation(Rat) LC50: 1.13 mg/L4h ^[2]	Not Available
	TOXICITY	IRRITATION
	dermal (rat) LD50: 192.39 mg/kg ^[1]	Eye (rabbit): 100 mg/24h moderate
furfural	Inhalation(Rat) LC50: >0.54<1.63 mg/l4h ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 65 mg/kg ^[2]	Skin (rabbit): 20 mg/24h moderate
		Skin: adverse effect observed (irritating) $[1]$
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 400 mg/kg ^[2]	Eye (rabbit): 100 mg/24h moderate
furfuryl alcohol	Inhalation(Rat) LC50: >0.82<2.07 mg/L4h ^[1]	
	Oral (Rat) LD50: 177 mg/kg ^[2]	
	TOXICITY	IRRITATION
5-(hydroxymethyl)furfural	Oral (Rat) LD50: >2000 mg/kg ^[1]	Not Available
	TOXICITY	IRRITATION
5-methylfurfural	Oral (Rat) LD50: 2200 mg/kg ^[2]	Not Available
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (rabbit):20 mg (open)-SEVERE
acetonitrile	Inhalation(Rabbit) LC50; 2828 ppm4h ^[2]	Skin (rabbit):500 mg (open)-mild
	Oral (Rabbit) LD50; 50 mg/kg ^[2]	
Legend:	Value obtained from Europe ECHA Registered Substance	es - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise

Carcinogenic by RTECS criteria (oral mouse liver tumors) Substance has been investigated as a mutagen; Human sister chromatid exchange FURFURAL in lymphocytes observed at 70 micromol/litre 551furfural Substance has been investigated as a tumorigen; and as a mutagen. Animal experiments indicate that liquid furfuryl alcohol is well absorbed through the skin, with deaths related to dose. For furfuryl alcohol, furfural and furfuryl esters: FURFURYL ALCOHOL Animal testing shows that these substances can damage the liver. It is mostly excreted in the urine. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce 5-(HYDROXYMETHYL)FURFURAL Equivocal tumorigen by RTECS criteria. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may **ACETONITRILE** produce conjunctivitis. Absorption of acetonitrile occurs after oral, skin, or inhalation exposure. The liquid or vapour is irritating to the skin, eyes, and airways. At high **Furanic Compound Extraction** enough doses, death can occur quickly from respiratory failure. Lower doses cause typical symptoms of cyanide poisoning such as salivation, Standard & ACETONITRILE nausea, vomiting, anxiety, confusion, rapid and difficult breathing, rapid pulse, unconsciousness, and convulsions. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic

alcohols, aldehydes, ketones, carboxylic acids and related esters, sulfides, disulfides and ethers.

the lack of minimal lymphocytic inflammation, without eosinophilia.

condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating

compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset

include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and

of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS

The Joint FAO/WHO Expert Committee on Food Additives (the JECFA) reviewed a group of 40 furan-substituted aliphatic hydrocarbons,

The main concern with this group arises primarily from the carcinogenicity of furan itself, which is believed to involve a reactive genotoxic

metabolite formed by epoxidation and opening of the furan ring. Furan is not a member of this group of flavouring agents, but all the members

of the group contain a furan ring with either one or two substituents of varying complexity. In some flavouring agents, a substituent is present on one side of the furan ring only, whereas in others, substituents are present on both sides. No significant acute toxicological data identified

Continued...

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FURFURAL & ACETONITRILE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	*	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

X − Data either not available or does not fill the criteria for classification
 ✓ − Data available to make classification

SECTION 12 Ecological information

Toxicity

Europia Compound Extraction	Endpoint	Test Duration (hr)	Species		Value	Source
Furanic Compound Extraction Standard	Not Available	Not Available	Not Available		Not Available	Not Available
2-acetylfuran	Endpoint	Test Duration (hr)	Species	,	Value	Source
	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value		Source
	EC0(ECx)	24h	Crustacea	1324m	g/l	1
furfural	EC50	96h	Algae or other aquatic plants	11.1mg	1/ I	2
	LC50	96h	Fish	2.482-5	5.255mg/L	4
	EC50	48h	Crustacea	>10<56	Smg/l	4
furfuryl alcohol	Endpoint	Test Duration (hr)	Species	Va	ilue	Source
	EC0(ECx)	24h	Crustacea	63	24mg/l	1
	EC50	96h	Algae or other aquatic plants	17	0.278mg/l	2
	LC50	96h	Fish	36	1.959mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
5 (1 - 1 (1 - 1) ((1 1)	NOEC(ECx)	72h	Algae or other aquatic plants		10.6mg/l	2
5-(hydroxymethyl)furfural	EC50	72h	Algae or other aquatic plants		45.5mg/l	2
	EC50	48h	Crustacea	Crustacea 4		2
	Endpoint	Test Duration (hr)	Species	1	Value	Source
5-methylfurfural	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Va	ilue	Source
	LC50	96h	Fish	>1	00mg/l	2
acetonitrile	EC50	48h	Crustacea	>1	000mg/l	2
	NOEC(ECx)	24h	Crustacea	0.0	00001mg/l	4
	EC50	72h	Algae or other aquatic plants	>1	000mg/l	2
Legend:	Ecotox databas	-	CHA Registered Substances - Ecotoxicological Info C Aquatic Hazard Assessment Data 6. NITE (Japan	•	-	

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Environmental Fate: Furfural rapidly degrades in four sandy loam soils with 2-furoic acid as the major by-product. Furfural residues are highly mobile in three sandy loams but have low mobility in Bog sand.

Ecotoxicity: Avian acute oral toxicity: Furfural is found to be moderately toxic to Mallard ducks and Japanese quail.

Acute fish toxicity: Toxicity test conducted on Bluegill sunfish and rainbow trout show that furfural is moderately toxic to fish.

Soil Guidelines: Dutch Criteria: free cyanide: 1 mg/kg (target)

20 mg/kg (intervention)

complex cyanide (pH 5): 5 mg/kg (target)

50 mg/kg (intervention)

Air Quality Standards: no safe guidelines recommended due to carcinogenic properties.

Abiotic Effects: Acetonitrile is a volatile organic compound (VOC) substance, thus it is a contributor to the formation of photochemical smog in the presence of other VOCs.

Transport: Acetonitrile is primarily removed by volatilization and leaching into groundwater. It has low adsorption potential to soils. Air - Acetonitrile may persist in the troposphere and can be transported over long distances.

DO NOT discharge into sewer or waterways.

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Ingredient	Persistence: Water/Soil	Persistence: Air
2-acetylfuran	LOW	LOW
furfural	LOW	LOW
furfuryl alcohol	LOW	LOW
5-(hydroxymethyl)furfural	LOW	LOW
acetonitrile	HIGH (Half-life = 360 days)	HIGH (Half-life = 541.29 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
2-acetylfuran	LOW (LogKOW = 0.52)
furfural	LOW (LogKOW = 0.41)
furfuryl alcohol	LOW (LogKOW = 0.28)
5-(hydroxymethyl)furfural	LOW (LogKOW = -0.0853)
acetonitrile	LOW (BCF = 0.4)

Mobility in soil

Ingredient	Mobility
2-acetylfuran	LOW (KOC = 25.05)
furfural	LOW (KOC = 17.71)
furfuryl alcohol	LOW (KOC = 8.492)
5-(hydroxymethyl)furfural	HIGH (KOC = 1.677)
acetonitrile	LOW (KOC = 4.5)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
 - Reuse
 - Recycling
 - Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- ▶ Consult State Land Waste Authority for disposal.
- ▶ Bury or incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required



Marine Pollutant	NO
HAZCHEM	•2YE

Land transport (ADG)

UN number or ID number	1648	1648		
UN proper shipping name	ACETONITRILE	ACETONITRILE		
Transport hazard class(es)	Class Subsidiary risk	3 Not Applicable		
Packing group	П			

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Environmental hazard	Not Applicable	
Special precautions for user	Special provisions Limited quantity	Not Applicable 1 L

Air transport (ICAO-IATA / DGR	2)			
UN number	1648			
UN proper shipping name	Acetonitrile			
	ICAO/IATA Class	ICAO/IATA Class 3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	П			
Environmental hazard	Not Applicable			
	Special provisions		Not Applicable	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Maximum Qty / Pack		1 L	

Sea transport (IMDG-Code / GGVSee)

oca transport (IMDO oode / Oc	J. 000,			
UN number	1648	1648		
UN proper shipping name	ACETONITRILE			
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk No	ot Applicable		
Packing group				
Environmental hazard	Not Applicable			
Special precautions for user	EMS Number Special provisions Limited Quantities	F-E, S-D Not Applicable 1 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
2-acetylfuran	Not Available
furfural	Not Available
furfuryl alcohol	Not Available
5-(hydroxymethyl)furfural	Not Available
5-methylfurfural	Not Available
acetonitrile	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
2-acetylfuran	Not Available
furfural	Not Available
furfuryl alcohol	Not Available
5-(hydroxymethyl)furfural	Not Available
5-methylfurfural	Not Available
acetonitrile	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

2-acetylfuran is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

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furfural is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

furfuryl alcohol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

5-(hydroxymethyl)furfural is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

5-methylfurfural is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

acetonitrile is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (2-acetylfuran; furfural; furfuryl alcohol; 5-(hydroxymethyl)furfural; 5-methylfurfural; acetonitrile)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (5-(hydroxymethyl)furfural)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (5-(hydroxymethyl)furfural)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

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Initial Date	17/03/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancel

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

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EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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