

1,4-Butane-d8-diamine Dihydrochloride

Novachem Pty Ltd

Version No: 1.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 0

Initial Date: 15/10/2025

Revision Date: 14/10/2025

Print Date: 14/10/2025

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|---------------------------------------|
| Product name | 1,4-Butane-d8-diamine Dihydrochloride |
| Synonyms | Not Available |
| Other means of identification | D416021 |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|--|
| Relevant identified uses | To be used only for scientific research and development. Not for use in humans or animals. |
|--------------------------|--|

Details of the manufacturer or importer of the safety data sheet

| | | |
|-------------------------|--|--|
| Registered company name | Novachem Pty Ltd | Novachem Pty Ltd |
| Address | 25 Crissane Road, Heidelberg West Victoria 3081 Australia | 25 Crissane Road, Heidelberg West Victoria 3081 Australia |
| Telephone | +61384151255 | +61384151255 |
| Fax | +61386250088 | +61386250088 |
| Website | www.novachem.com.au | www.novachem.com.au |
| Email | novachem@novachem.com.au | novachem@novachem.com.au |

Emergency telephone number

| | | |
|-------------------------------------|--------------------------------------|--------------------------------------|
| Association / Organisation | Victorian Poisons Information Centre | Victorian Poisons Information Centre |
| Emergency telephone number(s) | 13 11 26 | 13 11 26 |
| Other emergency telephone number(s) | Not Available | Not Available |

SECTION 2 Hazards identification

Classification of the substance or mixture

| | |
|--|----------------|
| Poisons Schedule | Not Applicable |
| Classification [1] | Non hazardous |
| Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI | |

Label elements

| | |
|---------------------|-----------------------|
| Hazard pictogram(s) | Not Applicable |
| Signal word | Not Applicable |

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|-------------|-----------|---------------------------------------|
| 284665-22-1 | 100 | 1,4-Butane-d8-diamine Dihydrochloride |

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

| | |
|---------------------|---|
| Eye Contact | If this product comes in contact with eyes: <ul style="list-style-type: none"> ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | If skin or hair contact occurs: <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. |
| Ingestion | <ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. |

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|-------------|
| Fire Incompatibility | None known. |
|-----------------------------|-------------|

Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. |
| HAZCHEM | Not Applicable |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Wear impervious gloves and safety glasses. ▶ Use dry clean up procedures and avoid generating dust. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment and dust respirator. ▶ Prevent spillage from entering drains, sewers or water courses. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with incompatible materials. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. |

Continued...

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- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ► Lined metal can, lined metal pail/ can. ► Plastic pail. ► Polyliner drum. ► Packing as recommended by manufacturer. |
| Storage incompatibility | Avoid contamination of water, foodstuffs, feed or seed. None known |

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

| Ingredient | Original IDLH | Revised IDLH |
|---------------------------------------|---------------|---------------|
| 1,4-Butane-d8-diamine Dihydrochloride | Not Available | Not Available |

Exposure controls

| | |
|--|---|
| Appropriate engineering controls | Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. |
| Individual protection measures, such as personal protective equipment |     |
| Eye and face protection | <ul style="list-style-type: none"> ► Safety glasses with side shields ► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ► Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> ► polychloroprene. ► nitrile rubber. ► butyl rubber. |
| Body protection | See Other protection below |
| Other protection | <p>No special equipment needed when handling small quantities.</p> <p>OTHERWISE:</p> <ul style="list-style-type: none"> ► Overalls. ► Barrier cream. ► Eyewash unit. |

Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | P1 Air-line* | - - | PAPR-P1 - |
| up to 50 x ES | Air-line** | P2 | PAPR-P2 |
| up to 100 x ES | - | P3 | - |
| | | Air-line* | - |
| 100+ x ES | - | Air-line** | PAPR-P3 |

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

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- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

| | | | |
|---|--------------------------|--|----------------|
| Appearance | White to Off-white Solid | | |
| Physical state | Solid | Relative density (Water = 1) | Not Available |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Applicable |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Not Available | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |
| Heat of Combustion (kJ/g) | Not Available | Ignition Distance (cm) | Not Available |
| Flame Height (cm) | Not Available | Flame Duration (s) | Not Available |
| Enclosed Space Ignition Time Equivalent (s/m3) | Not Available | Enclosed Space Ignition Deflagration Density (g/m3) | Not Available |

SECTION 10 Stability and reactivity

| | |
|---|---|
| Reactivity | See section 7 |
| Chemical stability | Product is considered stable and hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information**Information on toxicological effects**

| | |
|---|---|
| a) Acute Toxicity | Based on available data, the classification criteria are not met. |
| b) Skin Irritation/Corrosion | Based on available data, the classification criteria are not met. |
| c) Serious Eye Damage/Irritation | Based on available data, the classification criteria are not met. |
| d) Respiratory or Skin sensitisation | Based on available data, the classification criteria are not met. |
| e) Mutagenicity | Based on available data, the classification criteria are not met. |
| f) Carcinogenicity | Based on available data, the classification criteria are not met. |
| g) Reproductivity | Based on available data, the classification criteria are not met. |
| h) STOT - Single Exposure | Based on available data, the classification criteria are not met. |
| i) STOT - Repeated Exposure | Based on available data, the classification criteria are not met. |
| j) Aspiration Hazard | Based on available data, the classification criteria are not met. |
| Inhaled | The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. |
| Ingestion | The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. |
| Skin Contact | The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. |

Continued...

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| | | |
|--|--|------------------------------------|
| Eye | Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. | |
| Chronic | Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. | |
| 1,4-Butane-d8-diamine Dihydrochloride | TOXICITY Not Available | IRRITATION Not Available |
| 1,4-Butane-d8-diamine Dihydrochloride | TOXICITY Not Available | IRRITATION Not Available |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |

| | | | |
|--|----------|---------------------------------|----------|
| Acute Toxicity | ✗ | Carcinogenicity | ✗ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✗ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✗ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: **✗** – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

| Toxicity | | | | | |
|---------------------------------------|--|--------------------|---------------|---------------|---------------|
| 1,4-Butane-d8-diamine Dihydrochloride | Endpoint | Test Duration (hr) | Species | Value | Source |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| Legend: | Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data | | | | |

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------|---------------------------------------|---------------------------------------|
| | No Data available for all ingredients | No Data available for all ingredients |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|---------------------------------------|
| | No Data available for all ingredients |

Mobility in soil

| Ingredient | Mobility |
|------------|---------------------------------------|
| | No Data available for all ingredients |

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|------------------------------|--|
| Product / Packaging disposal | <ul style="list-style-type: none"> ► Recycle wherever possible or consult manufacturer for recycling options. ► Consult State Land Waste Management Authority for disposal. ► Bury residue in an authorised landfill. ► Recycle containers if possible, or dispose of in an authorised landfill. |
|------------------------------|--|

SECTION 14 Transport information

Labels Required

| | |
|------------------|----------------|
| Marine Pollutant | NO |
| HAZCHEM | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS****14.7. Maritime transport in bulk according to IMO instruments****14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|---------------------------------------|----------------|
| 1,4-Butane-d8-diamine Dihydrochloride | Not Applicable |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name | Ship Type |
|---------------------------------------|----------------|
| 1,4-Butane-d8-diamine Dihydrochloride | Not Applicable |

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture**

1,4-Butane-d8-diamine Dihydrochloride is found on the following regulatory lists

Not Applicable

Additional Regulatory Information

Not Applicable

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Canada - DSL | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Canada - NDSL | No (1,4-Butane-d8-diamine Dihydrochloride) |
| China - IECSC | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Europe - EINEC / ELINCS / NLP | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Japan - ENCS | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Korea - KECI | No (1,4-Butane-d8-diamine Dihydrochloride) |
| New Zealand - NZIoC | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Philippines - PICCS | No (1,4-Butane-d8-diamine Dihydrochloride) |
| USA - TSCA | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Taiwan - TCSI | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Mexico - INSQ | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Vietnam - NCI | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Russia - FBEPH | No (1,4-Butane-d8-diamine Dihydrochloride) |
| UAE - Control List (Banned/Restricted Substances) | No (1,4-Butane-d8-diamine Dihydrochloride) |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|---------------|------------|
| Revision Date | 14/10/2025 |
| Initial Date | 15/10/2025 |

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level

Continued...

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- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECL: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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